



Dart Hawkesbury  
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**D2565-111**  
**Job Sheet 167318**



Part No: D2565-111

Job Qty: 5 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/9/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

*Dwg Rev E*

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 5 Ea  |            | 11/8/17  | 0.00      | 0.00    | Start up container    |           | <i>MCC</i>         |
| 100   | Brake NC           | 5 pcs |            | 11/8/17  | 0.71      | 0.77    | Brake NC 3            |           | <i>MCC</i>         |
| 110   | Small Fab          | 5 pcs |            | 11/8/17  | 0.00      | 0.73    | Small Fab             |           | <i>MCC</i>         |
| 120   | QC                 | 5 pcs |            | 11/8/17  | 0.00      | 0.00    | QC5                   |           | <i>38</i>          |
| 130   | Powdercoat         | 5 pcs |            | 11/9/17  | 0.00      | 0.14    | Powdercoat2           |           | <i>DL 17/11/16</i> |
| 140   | QC                 | 5 pcs |            | 11/9/17  | 0.00      | 0.00    | QC3                   |           | <i>38</i>          |
| 150   | Packaging          | 5 pcs |            | 11/9/17  | 0.00      | 0.00    | Packaging3            |           | <i>9-03</i>        |
| 160   | QC21-SA            | 5 Ea  |            | 11/9/17  | 0.00      | 0.00    | QC21                  |           | <i>17/11/2016</i>  |

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: *3:00* FINISH TIME: *3:30* *OV.T: 400° M138 OH*

### Job Allocations

| Operation             | Component Part                  | Required | Inventory | Allocated | Std Qty |
|-----------------------|---------------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | <i>5000958</i> M304TR0.750W.049 | 6        | 176       | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 11/6/17 3:24 PM dart.poulin.mario

*could be deleted*

*54354*

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

# WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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**DART**  
AEROSPACE  
**S008298**



Strut

**D2565-111**

**PART NO:**

**Revision:**

**Start up Operation**

**Change No:**

**Mfg Date: 11/09/17**

**Job No: 167318**

## DISPOSITION

Rework ☐  
Scrap ☐  
Use-as-is ☐  
Approved ☐

Skid-tube ☐  
Machining ☐  
Thermoforming ☐  
Large Fab ☐

Cross tube ☐  
Small Fab ☐  
Finishing ☐  
Composite ☐

Water Jet ☐  
Prod. Eng. Coord. ☐  
Rec/Store/Packaging ☐  
Supplier ☐

Engineering ☐  
Quality ☐  
Other ☐

QTY Effective :

MRB (QSI042) Approval

## Disposition

Completed By

Lead hand / Supervisor  
Approval Verification

QC / QA Coordinator  
Approval

## FAULT CATEGORY

ic  
ave

☐ Temperature/Cure  
☐ Set-up  
☐ BOM/Route  
☐ Broken/Damage/Defect  
☐ Inspection Incomplete/Unqualified  
☐ Contamination  
☐ Countersink  
☐ Cut Too Short  
☐ Instructions Incomplete/Unclear  
☐ Drill Holes

☐ Power Loss/Surge  
☐ Folio/Program  
☐ Grain  
☐ Weld  
☐ Wrong Stock Pulled  
☐ Out of Sequence  
☐ Off-set  
☐ Misabeled  
☐ Fit/Function  
☐ Misaligned/off center

☐ Positioned Wrong  
☐ Outside Dimensions  
☐ Over/Under tolerance  
☐ Part Incorrect  
☐ Part Lost/Missing  
☐ Part Moved  
☐ Drawing  
☐ Finish  
☐ Misread  
☐ Turning Sequence

Substation

Process Improvement

Marks/Chatter

Past Expiry Date

Manufacturing Process

Misidentified

Past Due

OTHER :